

Date: Wednesday, 3/29/2006 11:40:07 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D206-547-043
Job Number	: 26389		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: Z_CUSTOM
This Issue	: 3/29/2006 S.O. No. : N/A	Drawing Number	: RTN 463
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : N/A	Drawing Revision	: N/A
Previous Run	: 00015	Material	: N/A
Written By	: <u>SEE ABOVE USER & DATE</u>	Due Date	: 4/5/2006
Checked & Approved By	: <u>12 11 12 11</u>	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

QC5

INSPECT WORK TO CURRENT STEP



206-547-043 (1)

Comment: INSPECT RTN 463

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REPACKAGE PER PPP

USING NEW B/N

draft

C206104104 (1)

3.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

INSPECT LEVEL 21

206104106 (1)

Job Completion



u de 04-05

5/23

REFERENCE ONLY

Split

05-07-06

DART AEROSPACE LTD	Work Order:	23273 A
Description: Console Assembly (206 Hi-Slope)	Part Number:	D206-547-043
Dwg: D206-547 Rev. F; D2710 Rev. B	Qty:	9
page 1,3		Page 1 of 2

04.11.17
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Step	Location	Procedure	By	Date	Qty																												
1	DC	Issue Traveler	PH	05.05.16	10																												
2	DC	Photocopy bluefile and create labels per PPP D206-547-043 CHG002 WK 21 HJ	KH	05.05.31	10																												
3	PK	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>1</td><td>D2602-1</td><td>Side LH</td><td>B22761</td></tr><tr><td>1</td><td>D2602-2</td><td>Side RH</td><td>B22762</td></tr><tr><td>1</td><td>D2606</td><td>Bracket</td><td>B21738</td></tr><tr><td>1</td><td>D2607</td><td>Bracket</td><td>B21739</td></tr><tr><td>8</td><td>MS20470AD3-3</td><td>Rivet</td><td>A22764</td></tr><tr><td>20</td><td>MS20470AD3-4</td><td>Rivet</td><td>M7690</td></tr></tbody></table>	Qty	Part Number	Description	Batch	1	D2602-1	Side LH	B22761	1	D2602-2	Side RH	B22762	1	D2606	Bracket	B21738	1	D2607	Bracket	B21739	8	MS20470AD3-3	Rivet	A22764	20	MS20470AD3-4	Rivet	M7690	SB	05/07/04	10
Qty	Part Number	Description	Batch																														
1	D2602-1	Side LH	B22761																														
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1	D2606	Bracket	B21738																														
1	D2607	Bracket	B21739																														
8	MS20470AD3-3	Rivet	A22764																														
20	MS20470AD3-4	Rivet	M7690																														
4	GA	Cut D2710-1, D2710-2, D2710-3, D2710-4 from D2024 Extrusion as per Dwg D2710 and templates DT 8264-1, DT 8264-2, DT8264-3, DT8264-4 D2024 Extrusion Batch K 1	SB	05/06/30	10																												
5	WA	Grind weld relief chamfer as per Dwg D206-547	SB	05/06/30	10																												
6A	GA	Rivet extrusion to sides as per Dwg D206-547 using Rivet MS20470AD3-4	SB	05/07/04	10																												
7	WA	Tack weld as per Dwg D206-547	CP	05/07/04	10																												
8	WA	Grind weld flush	CP	05/07/04	10																												
9	QC9	Inspect work to Step 8	J	05-07-05	10																												
10	GA	Rivet sides and brackets per Dwg D206-547 using Rivet MS20470AD3-3	SB	05/07/06	10																												
11	QC5	Inspect work to Step 10	J	05-07-06	9																												
12	FP	Powder Coat Black Sandtex (Ref 4.3.5.7) as per QSI 005 4.3	MM	05 07 06	9																												
13	QC3	Inspect Powder Coat	CL	05/07/07	9																												
14	PK	Pick: Packing Kit <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>2</td><td>D206-547-11</td><td>Angle</td><td>B22759</td></tr><tr><td>1</td><td>D2163</td><td>Cap Angle</td><td>B21924</td></tr><tr><td>14</td><td>AN960JD10L</td><td>Washer</td><td>M16612</td></tr><tr><td>28</td><td>MS20470AD4-5</td><td>Rivet</td><td>M16613</td></tr><tr><td>14</td><td>MS27039-1-08</td><td>Screw</td><td>M15194</td></tr></tbody></table>	Qty	Part Number	Description	Batch	2	D206-547-11	Angle	B22759	1	D2163	Cap Angle	B21924	14	AN960JD10L	Washer	M16612	28	MS20470AD4-5	Rivet	M16613	14	MS27039-1-08	Screw	M15194	CL	05/07/07	9				
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28	MS20470AD4-5	Rivet	M16613																														
14	MS27039-1-08	Screw	M15194																														
15	QC4	Inspect Kit 100% for Completeness on the W/O	SB	05/07/07	9																												
16	PK	Identify and pack for shipping as per PPP D206-547-043 REV = F	DL	05/07/07	9																												

PTO

split

6B QC5 Inspect ~~step~~ to step 6

By Date 05-07-04 10

RELEASED

03.12.18